

# SANTUARI

## Lunch

### **Starters**

- SPICED NUTS 6  
MARINATED OLIVES 6  
PUMPKIN HUMMUS za'tar flatbread, citrus olive oil, pumpkin seeds, espelette 13  
BLACK SEA BASS CEVICHE\* charred poblano crème, fresno peppers, lime, cilantro, sumac, garlic chips 14  
TAGLIATELLE PASTA asiago, parmesan, butter, cracked pepper, parsley 12  
MUSSELS \* mirepoix, fennel, white wine, herbs, grilled country bread 13

### **Grilled flat breads**

- honey labnah, peas, roasted carrots, dukkah, mint 9  
grilled spring onion, dried tomato, puffed quinoa, toum, fennel pollen 9  
roasted beets, chardonnay vinegar, crème fraîche, horseradish, watercress 12  
house made chorizo, manchego, pickled onion, cilantro 12

### **Sandwiches**

- CHICKEN SANDWICH\* free range chicken, avocado, lolla rosa, gruyère, focaccia 13  
PRIME BEEF BURGER\* aged gouda, grilled pickled red onions, aioli, brioche 16  
VEGETARIAN SWARMA grilled flatbread, swiss chard falafel, harissa, cashew butter, fennel salad 14

### **Salads**

- LITTLE GEM SALAD anchovy vinaigrette, crispy quinoa, aged parmesan 14  
CHOPPED SALAD cucumber, tomato, basil, purslane, peppadew pepper, marinated feta, lemon vinaigrette 15  
FARM SALAD lolla rosa, chard, radish, endive, apple, green goddess, cashew 13  
BLACK RICE & QUINOA pickled onion, sunchoke, carrots, toum 14  
COBB MED pancetta, avocado, chicken, tomato, feta, eggs, buttermilk vinaigrette 15

### **Entree**

- ARCTIC CHAR white bean purée, pickled mustard seeds, fennel salad, salsa verde 27  
PORK FRIT heritage pork, frisée, persimmons, red onion, herbs, gribiche 25  
BLACK SEA BASS sunchoke, villa castelvetro olives, capers, aioli, grilled orange salsa verde 24  
HALF CHICKEN carrots, leeks, hen of the woods, grilled lemon, roasted jus 27  
GRILLED PRIME STEAK FRITES hand cut fries, chimichurri 28

### **Sides**

- SPAGHETTI SQUASH basil pesto, calabrese peppers, pine nuts 8  
ROASTED CAULIFLOWER turmeric, labneh, aleppo, golden raisins, hazelnuts, parsley 8  
FINGERLINGS duck fat, lemon zest, thyme, rosemary, crème fraîche 8  
ZA'ATAR FRIES red harissa, cracked parsley 7

\*Consuming raw or undercooked meats, poultry, seafood, shellfish, or eggs may increase your risk of food borne illness